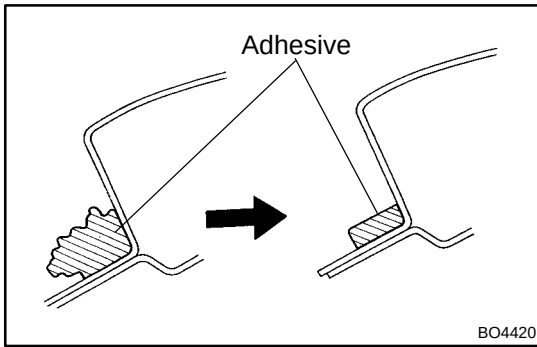




INSTALLATION

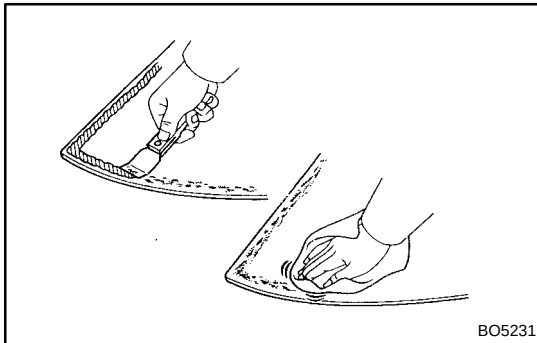
1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.



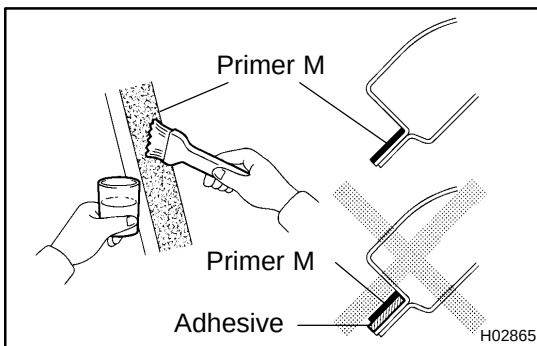
2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.

- (b) Clean the glass with cleaner.

NOTICE:

Do not touch the glass surface after cleaning it.

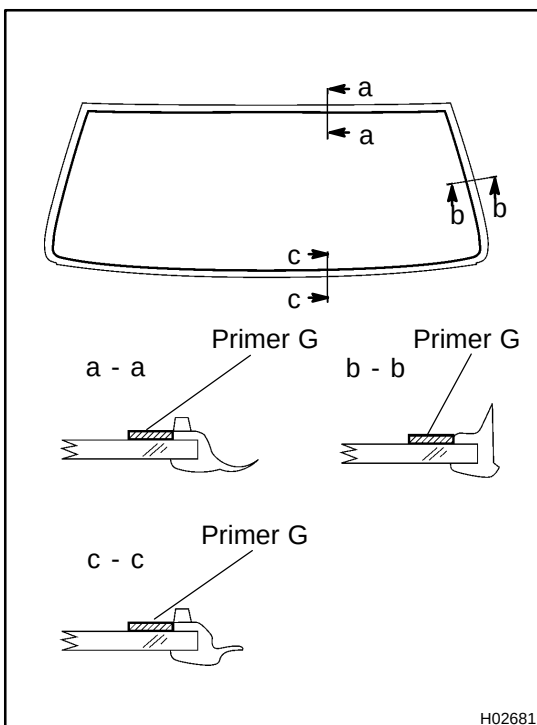


3. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, Primer M to the exposed part of body on the vehicle side.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat primer M to the adhesive.
- Do not keep any of the opened primer M for later use.



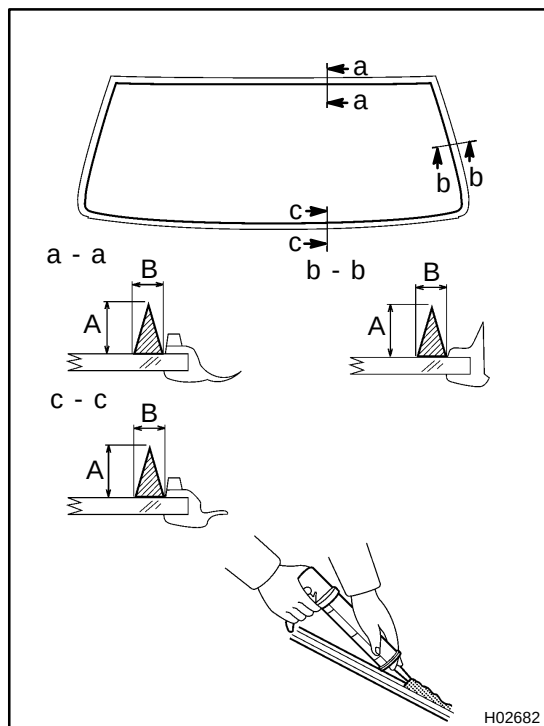
4. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- (a) Using a brush or a sponge, coat the edge of the glass and the contact surface with primer G.

- (b) Before the primer dries, wipe it off with a clean shop rag.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened primer G for later use.



5. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle.

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- (b) Load the cartridge into the sealer gun.
 (c) Coat the glass with adhesive as shown.

A: 12.0 mm (0.472 in.)

B: 8.0 mm (0.315 in.)

6. INSTALL BACK DOOR GLASS

- (a) Install the glass to the body.
 (b) Use adhesive tape to keep the glass installed tightly against the body.

NOTICE:

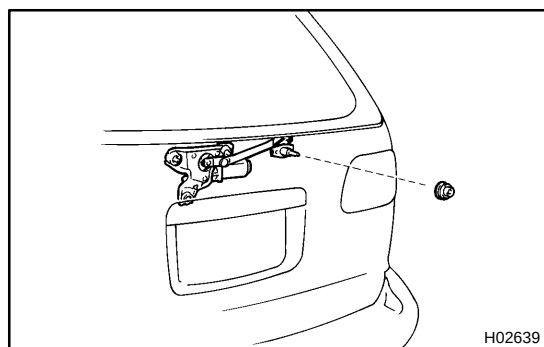
Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

7. INSPECT FOR LEAK AND REPAIR

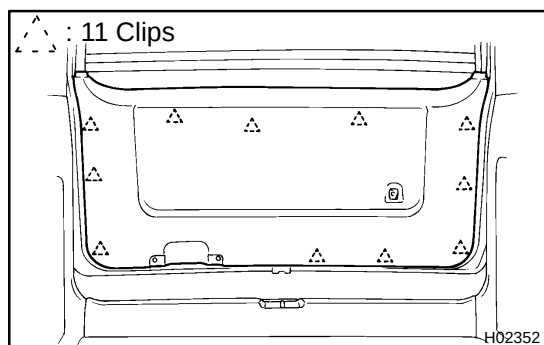
- (a) Conduct a leak test after the hardening time has elapsed.
 (b) Seal any leak with sealant.

Part No. 08833-00030 or equivalent



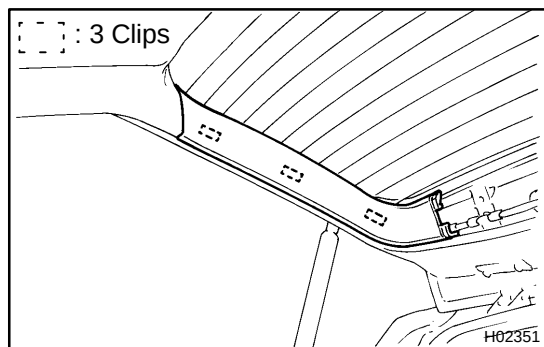
8. INSTALL WIPER MOTOR AND LINK ASSEMBLY

- (a) Install the grommet.
 (b) Install the wiper motor and link assembly with 5 bolts.
Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)
 (c) Connect the connector.

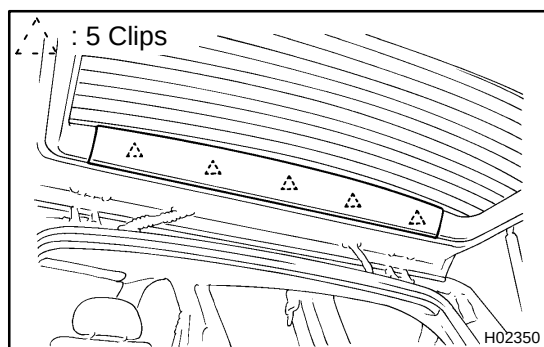


9. INSTALL BACK DOOR TRIM BOARD

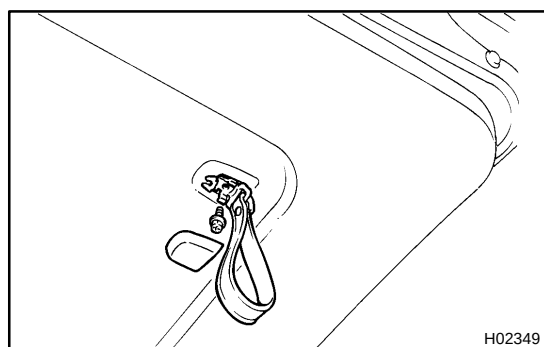
Install the back door trim board to the back door panel.

**10. INSTALL SIDE GARNISH**

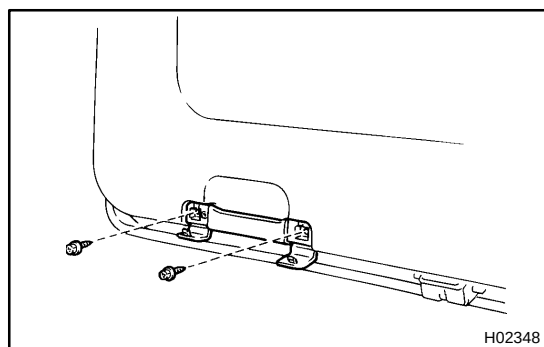
- (a) Install the side garnish to the back door panel.
- (b) Employ the same manner described above to the other side.

**11. INSTALL CENTER GARNISH**

- (a) Install the center garnish to the back door panel.
- (b) Employ the same manner described above to the other side.

**12. INSTALL BACK DOOR PULL STRAP**

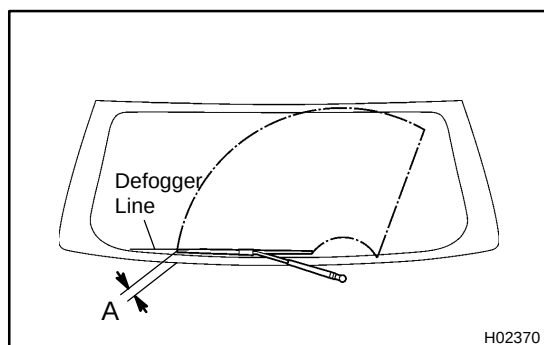
- (a) Install the pull strap with the screw.
- (b) Install the strap cover.

**13. INSTALL BACK DOOR ASSIST GRIP**

- (a) Install the assist grip with the 2 screws.
- (b) Close the covers.

14. INSTALL REAR WIPER ARM

- (a) Operate the wiper once and turn the wiper switch OFF.
- (b) Install the wiper arm and tighten nuts by hand.



- (c) Adjust the installation position of the wiper arm to the position shown in the illustration.

A: 38.6 mm (1.520 in.)

- (d) Torque the nuts.

Torque: 5.4 N·m (55 kgf·cm, 48 in·lbf)